



**PRODUCT DATA SHEET**

Date: 04/22/2024

**Spinnaker**  
 550 Summit Avenue  
 Troy, Oh 45373  
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**2.0 mil TC Clear Polypropylene \*\* B-122™F \*\* 40# liner**

Item#: 0041891

----- TRIMLESS PROGRAMS -----

Recommended Print Type(s) to Test	Dist. Ctr	Length	Min. Width	Core
Domino (UV Inkjet)	New York	2.5 K	3"	3"
Durst US (UV inkjet)	New York	5 K	3"	3"
EFI™ Jetrion® (UV Inkjet)	New York	10 K	4"	3"
Screen Americas (UV Inkjet)	Atlanta	2.5 K	3"	3"
Flexo	Atlanta	5 K	3"	3"
	Atlanta	10 K	4"	3"
	Chicago	2.5 K	3"	3"
	Chicago	5 K	3"	3"
	Chicago	10 K	3.5"	3"
	Ontario, CA	2.5 K	3"	3"
	Ontario, CA	5 K	3"	3"
	Ontario, CA	10 K	4"	3"

Facestock: **2.0 mil TC Clear Polypropylene**

A biaxially-oriented film designed for prime label applications. Its acrylic top coat was specifically engineered for flexo ink receptivity.

	Typical Value
Basis Weight:	31.5 #/3300 ft <sup>2</sup>
Caliper:	2.0 mils
Tensile MD/CD:	30,450 / 24,650 PSI
Elongation @ Break MD/TD:	80 / 100%
Gloss:	90 / N/A%
Haze:	2.5%

Adhesive: **B-122™F**

A clear all temperature acrylic adhesive featuring excellent adhesion to a variety of surfaces with film facestocks. It covers a broad temperature range and has excellent converting characteristics on press. The high initial tack of B-122F to low surface energy polyolefins makes it an ideal for blow on applications

	Typical Value
Coat Weight:	13 #/3300 ft <sup>2</sup>
Coat Weight:	19.24 grams/m <sup>2</sup>
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	24

Loop Tack, oz.: 47  
Service Temperature: -65 to 200 °F  
Minimum Application Temperature: -10 °F  
Shear (1000g): 75 minutes

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Release Liner: **40# liner** A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

	<b>Typical Value</b>
Basis Weight:	41 #/3000 ft <sup>2</sup>
Caliper:	2.5 mils
Tensile MD/CD:	34 / 21 #/inch
Tear MD/CD:	34 / 36 grams
Opacity:	69 max%

**Total Product Caliper:** 5.1 mils  
**Product Basis Weight Per MMSI:** 188.63 #  
**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104  
For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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